

Sree Jayajothi Cements Private Limited



Ref: SJCPL /ENV /2024-25.

Date: 06.09.2024

To,

The Environmental Engineer, AP Pollution Control Board, Regional Office, 3rd Floor, Dr. YSR Paryavaran Bhavan, Venkata Ramana colony, Road No.2, Labour Colony,

Sub: - Submission of Yanakandla Limestone Mine Environmental Statement in Form-V for the Financial Year 2023-2024.

Dear Sir,

Kurnool - 518 002

With reference to the above subject, please find enclosed herewith the Yanakandla Limestone Mine of Sree Jayajothi Cements Private Limited Environmental Statement in Form-V for the financial year ending 31st March 2024 as required under the Environment Protection Rules 1986.

This is for your kind information and records please.

Thanking you,

Yours faithfully,

For Sree Jayajothi Cements Private Limited

B. C. Gurivi Reddy

Sr. Vice President (Works)

The Member Secretary, CC To:

Andhra Pradesh Pollution Control Board,

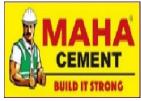
Dr. YSR Paryavaran Bhavan,

APIIC Colony Road, Gurunanak Colony,

Autonagar, Vijayawada-520007

YANAKANDLA LIMESTONE MINE (Lime Stone – 3.0 Million TPA) ENVIRONMENTAL STATEMENT (FORM-V) FOR FINANCIAL YEAR 2023-2024





M/s. SREE JAYAJOTHI CEMENTS PRIVATE LIMITED

(AN ISO 9001:2015, 14001:2015, 50001:2018 & OHSAS 45001:2018

Certified Company)

Sri Nagar, Yanakandla Village, Banaganapalle (Mandal), Nandyal (District), Andhra Pradesh – 518124

ENVIRONMENTAL STATEMENT FORM – V

(See rule 14)

Environmental Statement for the financial year ending 31st March 2024

PART – A

i) Name and address of the owner/

Occupier of the industry operation: Sri. Chandra Shekhar Pandey

Director-Operations

M/s. SREE JAYAJOTHI CEMENTS PRIVATE LIMITED

(YANAKANDLA LIMESTONE MINING)

Yanakandla Village,

Banaganapalle Mandal, Nandyal District,

Andhra Pradesh - 518 124.

Operation or Process

ii) Industry Category : Red Category

iii) Production capacity of units:

Capacity of Lime Stone : 3.0 Million TPA

iv) Date of last Environment statement submitted: 08.09.20223

(For the year 2022-23)

PART B

WATER AND RAW MATERIAL CONSUMPTION

Water consumption (m³/day) As per Consent

Process /Cooling : 18 m³/day

Domestic : $1 \text{ m}^3/\text{day}$

Total water consumption for 2023-24 : 6238 KL

	Water consumption per unit of products (KL/MT)						
Name of the products	During the previous financial year (2022-2023)	During the current financial year (2023-2024)					
Lime Stone	0.0028 KL/MT	0.0037 KL/MT					

2. Raw Material Consumption

Limestone Production for 2023-24: 1703294.1 MT

S.NO	Name of the Raw Material	Name of the	Consumption of Raw Material per unit of out put			
	nau materia.	Trouds.	During the previous financial year 2022-2023	During current financial year 2023-2024		
1	Lime stone	Tonne of Lime Stone	Not applicable	Not applicable		

PART C

POLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT

(Parameter as specified in the consent issued)

Pollutants	Concentrations of pollutants in discharges 2022-2023	Concentrations of pollutants in discharges 2023-2024	Percentage of variation from prescribed standards with reasons				
a) Water	''	wastewater generation from tic tank followed by soak pit.	J				
b) Air	There is no point source emission at Mines. Ambient Air Quality monitoring data is given in Annexure-I						

<u>PART - D</u>

HAZARDOUS WASTE

As specified under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016

Hazardous waste	Total quantity (Kg/ton)				
	During the previous financial year (2022-2023)	During the current financial year (2023-2024)			
From process	Nil	Nil			
From pollution control facilities	Nil	Nil			

PART – E SOLID WASTES

S. No	Solid Waste	Total Quantity			
		During the previous financial year 2022-2023	During the current financial year 2023-2024		
1.	From Process	Nil	Nil		
2.	From Pollution Control Facilities	Nil	Nil		
3	Quantity recycled or re-utilized within the unit.	Nil	Nil		

PART – F

PLEASE SPECIFY THE CHARACTERISTICS (IN TERMS OF CONCENTRATION AND QUANTUM) OF HAZARDOUS AS WELL AS SOLID WASTES AND INDICATES DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES

There is no overburden (solid waste) generation in the present mining lease. Mining activities do not generate any hazardous wastes.

PART – G IMPACT OF THE POLLUTION CONTROL MEASURES ON CONSERVATION OF NATURAL RESOURCES AND CONSEQUENTLY ON THE COST OF PRODUCTION.

Pollution Control measures in Mines

- (a) Drilling: Minimizing the generation of dust by using sharp drill bits, and Dust suppression by wet drilling (Water injection system)
- (b) Blasting: Controlling size of blast and blasting only in wind direction. Air blast and noise minimized by optimizing all the blast parameters and by using the Non-electric initiation system.
- (c) Loading: Muck pile wetting system before loading the blasted muck.
- (d) Transportation: Regular watering of haul roads to suppress dust by using 17K.L water tanker and with sprinklers. Provided nose filters to all employers.
- (e) Crushing: Providing high capacity dust collectors (Bag filters) in crushers and at every transfer points of belt conveyors, water spray arrangements on all conveyors and covering the belt conveyors with hood. Dry fog system arrangements made at dump hopper to reduce the dust emission while unloading the material.

PART-H

ADDITIONAL INVESTMENT FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT OF POLLUTION.

Greenbelt was developed in an area of about 0.78 Ha with 480 numbers of plantations in and About 37055 no's of saplings in an area of 49.01 ha are planted in and around the mine lease area. We have Spent Rs.50.0 Lakhs in 2022-23 for greenbelt maintenance for plant and mines.

Year	Tree Plantation (No's)	Area in Ha
2011-12 to 2019-20	34330	46.63
2020-21	750	0.30
2021-22	825	0.80
2022-23	670	0.50
2023-24	480	0.78
Total	37055	49.01

PART-I

Any other particulars for improving the quality of the environment.

- 1. One CAAOMS station installed at Mines office connected to CPCPB and APPCB websites.
- 2. Automatic water sprinklers are installed at Mines haul roads for regular road wetting.
- 3. Weather protection covering sheds were provided at all raw materials conveying transfer points to control fugitive dust.
- 4. Dry fog system installed at crusher dump hopper to reduce fugitive dust emission.
- 5. Reduction in water consumption by installing dry fog system at Crusher Dump hopper.
- 6. Installations of water spray system at stacker boom to suppress the fugitive dust.
- 7. Maintaining speed-limit of vehicle @20 Km/Hr for controlling fugitive dust.
- 8. Yanakandla Limestone Mine has been developed systematically to enable and implement the concept of Rainwater Harvesting with a capacity of 4,00,000 m3.
- 9. Success in efforts of ensuring accident free working conditions for workers.
- 10. Sree Jayajothi Cements Private Limited has spent about Rs. 80,28,047.75/- towards welfare & community development activities (CSR) nearby villages during the financial year 2023-24.

Environmental Campaign & Awareness:

Every year Mines Environment and mineral conservation week is being celebrated and in the year 2023

We have celebrated in Yanakandla Mines premises. On the occasion of Mines Environment and mineral conservation day, all employees and workers gathered in Mines office. The environment pledge was being taken by all for environment conservation and continuous efforts to make a green and healthy environment.

On the occasion of Mines Environment and mineral conservation week day various environment related competitions are organized for company staff, workers in plant and Mines for colony children. Competitions like Environment drawings, slogans, essay writing etc. The main objective behind organizing these competitions is to make aware people about the environment consequence & its conservations. The winners of competitions are being awarded by our Plant Head. Plantation programme was done during the program.

Glimpses of Mines Environment and mineral conservation week – 2023 Celebration

Glimpses of Mines Environment & Mineral Conservation Week – 2023-24 Celebration



Oath taken on the occasion of Mines Environment & Mineral Conservation Week



Bike Rally on the occasion of Mines Environment & Mineral Conservation Week



Plantation Programme conducted at Pathapadu Block



Plantation Programme conducted at Yanakandla Block



Swachha Pakhwada Programme conducted at Yanakandla Mines Office



Swachha Pakhwada Programme conducted at Yanakandla Mines Office



Mass House Keeping Programme at Mines Crusher Area



Mass House Keeping Programme at Mines Crusher Area

Poster competition related to Swachhata & Cleaning program on ME & MC Week 2023



Poster competition @ M.P.U.P school, Yanakandla Village



Competitions for Essay, Slogan in Telugu, Hindi & English @ M.P.U.P school, Yanakandla Village

Annexure-I

Month	Ambient Air Quality Monitoring Location							
		Yanakandla	a Village	Hussainpuram Village				
		Parame	eters			Param	eters	
	PM10	PM2.5	SO2	NOx	PM10	PM2.5	SO2	NOx
Apr-23	65.71	24.15	9.18	18.9	67.8	26.7	12.6	21.7
May-23	69.4	26.9	10.7	21.6	71.4	28.6	8.2	18.5
Jun-23	66.1	24.7	11.3	20.7	64.3	22.4	9.8	20.7
Jul-23	63.7	23.2	10.2	23.4	61.5	20.6	7.6	20.7
Aug-23	60.4	22.2	9.6	19.3	65.2	24.7	10.6	21.3
Sept-23	64.9	23.8	11.6	21.8	61.7	21	8.7	18.3
Oct-23	65	24.1	9.7	18.5	59.2	22.4	10.6	21.7
Nov-23	61.4	21.7	8.6	16.8	66.3	25	11.7	23.08
Dec-23	57.6	19.4	10	20.8	64.2	23.7	12.6	24.9
Jan-24	60.3	21.5	9.8	20.6	63.4	25.2	11.2	23.8
Feb-24	64.3	24.75	7.4	20.6	66.5	26	12.2	23.3
Mar-24	65.1	25.2	8.6	17.6	59.8	19.7	10.5	20.8
Min	57.6	19.4	7.4	16.8	59.2	19.7	7.6	18.3
Max	69.4	26.9	11.6	23.4	71.4	28.6	12.6	24.9
Avg	63.6	23.4	9.7	20.1	64.3	23.8	10.5	21.6

Month			Ambier	t Air Quality	Monitoring I	ocation		
		Erraguo	li Village	-	Palkur Village			
		Parar	neters			Paran	neters	
	PM10	PM2.5	SO2	NOx	PM10	PM2.5	SO2	NOx
Apr-23	50.28	17.5	6.7	18.9	58.2	20.6	9.4	16.2
May-23	45.8	16.3	7.55	21.6	75.7	33.4	13.7	26.5
Jun-23	48.1	19.1	8.4	20.7	69.6	28.4	11.7	22.7
Jul-23	46.8	17.2	6.5	23.4	58.2	20.6	9.4	16.2
Aug-23	43.8	15.6	7.4	19.3	75.7	33.4	13.7	26.5
Sept-23	47.1	17.6	6	21.8	69.6	28.4	11.7	22.7
Oct-23	53.4	53.4	7.5	17.8	58.2	20.6	9.4	16.2
Nov-23	56.2	56.2	6.7	14.3	75.7	33.4	13.7	26.5
Dec-23	54	54	7.4	15.9	69.6	28.4	11.7	22.7
Jan-24	52.8	52.8	6.5	16.7	58.2	20.6	9.4	16.2
Feb-24	49.1	49.1	8	21.5	75.7	33.4	13.7	26.5
Mar-24	46.3	46.3	7.4	17	69.6	28.4	11.7	22.7
Min	43.8	15.6	6	14.3	58.2	20.6	9.4	16.2
Max	56.2	56.2	8.4	23.4	75.7	33.4	13.7	26.5
Avg	50.28	17.5	6.7	18.9	69.6	28.4	11.7	22.7

Month			Ambien	t Air Quality	Monitoring	Location		
		Banganapa	alle Village		Nandavaram Village			
		Paran	neters			Paran	neters	
	PM10	PM2.5	SO2	NOx	PM10	PM2.5	SO2	NOx
Apr-23	68.7	26.3	10.5	23.8	62.54	24.9	8.6	18.9
May-23	70.3	28.4	12.4	25.7	58.4	22.9	9.4	20.5
Jun-23	68.4	26.7	10.3	22.6	60.9	23.3	7.9	19.7
Jul-23	66.9	25.6	11.8	23.9	64.3	21.9	8.6	21.08
Aug-23	63.1	22.7	10.4	21.7	58.2	19.5	9.3	20.4
Sept-23	60.4	21.6	9.5	20.4	54.3	18.72	10.4	22.6
Oct-23	60.4	23.2	12.1	23.6	55.6	21.6	9.4	18.8
Nov-23	64.7	25.9	13.3	26.2	50.4	17.8	10.0	16.5
Dec-23	66.4	26.1	12.2	25	54.7	20.2	8.4	18.9
Jan-24	63.8	24.6	10.7	23.8	58.2	22.9	9.1	19.6
Feb-24	65.4	25.9	11.2	17.4	55.3	21.7	6.4	20.3
Mar-24	62.8	23.4	12.5	25.3	58.4	22.6	8.7	19.3
Min	60.4	21.6	9.5	17.4	50.4	17.8	6.4	16.5
Max	70.3	28.4	13.3	26.2	64.3	24.9	10.4	22.6
Avg	65.1	25.0	11.4	23.3	57.6	21.5	8.9	19.7

Month			Ambien	t Air Quality	Monitoring	Location		
		Yagantipa	lle Village		Venkatapuram Village			
		Paran	neters			Paran	neters	
	PM10	PM2.5	SO2	NOX	PM10	PM2.5	SO2	NOX
Apr-23	57.67	16.3	7.7	19.6	55.4	20.6	9.5	21.25
May-23	60.3	22.6	8.7	18.05	50.12	17.3	8.8	16.4
Jun-23	56.9	21.3	10.3	20.4	53.7	20.2	9.6	19.3
Jul-23	59.4	22.2	10.5	22.87	50.1	18.5	7.5	18
Aug-23	54.6	20.6	8.2	19.7	57	20.6	8.2	29.3
Sept-23	60.3	23.4	11.5	21.8	62.6	24	11.4	23.4
Oct-23	58.4	20.2	6.7	15.3	56.8	23.3	10.7	21.6
Nov-23	60.7	22.8	7.4	18.6	59.6	22.8	7.3	16.4
Dec-23	62.4	24.3	9.5	20.2	62.3	24.4	8.8	19.3
Jan-24	65.7	26.6	11.7	22.5	57.8	22	9.1	18.1
Feb-24	61.3	24.1	7.8	20.2	54.9	20.6	11.7	22.4
Mar-24	63.8	22.3	8.3	20.5	50.1	17.3	7.3	16.4
Min	54.6	16.3	6.7	15.3	62.6	24.4	11.7	29.3
Max	65.7	26.6	11.7	22.87	56.71	21.49	9.49	20.83
Avg	60.1	22.2	9.0	20.0	55.4	20.6	9.5	21.25

Month	Ambient Air Quality Monitoring Location								
		Gollagut	ta Village			Patapadu Village			
		Paran	neters			Parar	neters		
	PM10	PM2.5	SO2	NOx	PM10	PM2.5	SO2	NOx	
Apr-23	64.28	24.9	9.8	20.4	62.91	21.5	8.4	18.3	
May-23	67.3	26.5	11.2	23.4	59.6	19.6	9.5	20.2	
Jun-23	69.7	28.4	7.9	18.6	64.3	23.6	10.3	20.7	
Jul-23	67.5	25.3	8.4	20.9	62.6	22.6	9.6	21.8	
Aug-23	65.8	23.7	9.6	18.2	55.9	18.4	8.6	16.5	
Sept-23	62.2	21.3	12.3	22.3	51.7	16	10.7	20.2	
Oct-23	49	16.7	5.8	16.2	52.6	18.2	9.5	19.8	
Nov-23	54.9	18.6	7.1	17.6	57.4	20.7	8.3	18.4	
Dec-23	51.3	16.7	5.4	15.8	60.2	22.9	10.4	21.4	
Jan-24	55.6	20.3	7.6	18.4	63.1	23.6	12.7	24.8	
Feb-24	52.4	17.3	9.5	23.6	60.9	21.5	8.2	16.2	
Mar-24	56.3	21.5	10.4	22.3	63.6	24.1	9.5	19.3	
Min	49	16.7	5.4	15.8	51.7	16	8.2	16.2	
Max	69.7	28.4	12.3	23.6	64.3	24.1	12.7	24.8	
Avg	59.7	21.8	8.8	19.8	59.57	21.06	9.64	19.80	

Month		Ambient Air Qualit	y Monitoring Location	ı						
		Mines Office Building								
		Parameters								
	PM10	PM2.5	SO2	NOx						
Apr-23	72.8	29.6	11.9	23.8						
May-23	74.4	31.5	10.7	21.6						
Jun-23	76.5	33.6	13.4	25.2						
Jul-23	74.6	32.3	12.05	23.1						
Aug-23	72.6	30.4	10.7	21.2						
Sept-23	76.3	32.1	9.02	18.1						
Oct-23	61.2	21	12.5	23.8						
Nov-23	63.4	23.5	11.3	21.7						
Dec-23	65.6	25.7	9.3	19.8						
Jan-24	69.2	27.1	10.4	21.7						
Feb-24	67.6	26.3	11.6	20.2						
Mar-24	69.4	27.8	12.2	24.1						
Min	61.2	21	9.02	18.1						
Max	76.5	33.6	13.4	25.2						
Avg	70	28	11	22						

Rain Water Harvesting Pit



Green Belt Development at Mines











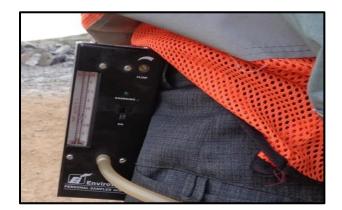






LED Display of AAQ Monitoring







Personnel dust sampler

Lux meter

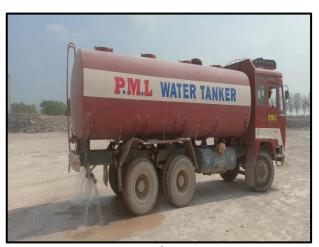
Ground Vibration Monitoring Equipment





Mini Mate Micro Mate

Dust suppression Arrangements @ Haul roads







Water Sprinklers

Dust control measures @ Crusher



Dump Hopper Covered with belt Conveyor to arrest the dust



High capacity bag filters installed in the conveyor circuit

